



## CKM Product

**CPVC PIPES & FITTINGS**  
**UPVC PIPES & FITTINGS**  
**AGRICULTURE PIPES & FITTINGS**




**2019**  
**PRICE LIST**




## C-PVC PLUMBING PIPES

### cPVC Pipes as per ASTM D-2846 SDR 11

	SIZE		PACKAGING	PRICE
	INCH	MM	3MTR	PER PC
	3/4	20	60	330.00
	1	25	40	515.00
	1 1/4	32	30	800.00
	1 1/2	40	20	1150.00
	2	50	10	1900.00

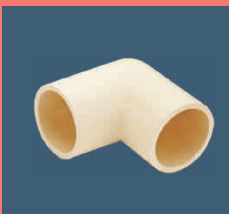
### cPVC Pipes as per ASTM D-2846 SDR 13.5

	SIZE		PACKAGING	PRICE
	INCH	MM	3MTR	PER PC
	3/4	20	60	295.00
	1	25	40	460.00
	1 1/4	32	30	660.00
	1 1/2	40	20	975.00
	2	50	10	1600.00

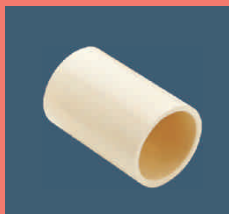
## C-PVC PLUMBING FITTINGS

### cPVC Fitting as per ASTM D-2846


#### 90° ELBOW

	SIZE		PACKAGING	MASTER	PRICE
	INCH	MM	PER PACKET	PACKAGING	PER PC
	3/4	20	50	1000	13.75
	1	25	40	480	30.00
	1 1/4	32	25	300	54.00
	1 1/2	40	15	180	110.00
	2	50	10	100	230.00


#### COUPLER

	SIZE		PACKAGING	MASTER	PRICE
	INCH	MM	PER PACKET	PACKAGING	PER PC
	3/4	20	80	1600	9.65
	1	25	60	900	16.90
	1 1/4	32	40	480	32.00
	1 1/2	40	25	300	65.00
	2	50	15	150	135.00


#### TEE

	SIZE		PACKAGING	MASTER	PRICE
	INCH	MM	PER PACKET	PACKAGING	PER PC
	3/4	20	50	750	20.00
	1	25	30	360	37.50
	1 1/4	32	20	220	66.00
	1 1/2	40	10	120	135.00
	2	50	8	104	285.00


#### UNION

	SIZE		PACKAGING	MASTER	PRICE
	INCH	MM	PER PACKET	PACKAGING	PER PC
	3/4	20	30	360	68.00
	1	25	30	300	99.00
	1 1/4	32	20	220	118.00
	1 1/2	40	15	150	215.00
	2	50	10	120	385.00

### MALE THREADED ADAPTOR (PLASTIC)

	SIZE		PACKAGING	MASTER	PRICE
	INCH	MM	PER PACKET	PACKAGING	PER PC
	3/4	20	70	1540	15.60
	1	25	60	840	24.70
	1 1/4	32	40	480	38.00
	1 1/2	40	25	300	59.50
	2	50	15	100	116.50
	3/4x1/2	20x15	100	1500	10.50

### FEMALE THREADED ADAPTOR (PLASTIC)


	SIZE		PACKAGING	MASTER	PRICE
	INCH	MM	PER PACKET	PACKAGING	PER PC
	3/4	20	60	1200	21.25
	1	25	50	700	31.50
	1 1/4	32	30	390	79.00
	1 1/2	40	20	260	106.00
	2	50	15	180	168.00
	3/4x1/2	20x15	100	1200	14.00

## C-PVC PLUMBING FITTINGS


### END CAP

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	3/4	20	100	2800	9.25
	1	25	70	1400	13.90
	1 1/4	32	60	900	31.00
	1 1/2	40	40	560	47.50
	2	50	25	300	98.00


### SOCKET TANK NIPPLE

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	3/4	20	40	480	48.00
	1	25	25	300	75.00
	1 1/4	32	20	240	120.00
	1 1/2	40	15	180	175.00
	2	50	20	120	275.00


### REDUCER

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	1x3/4	25x20	50	1100	21.25
	1 1/4x3/4	32x20	50	700	44.00
	1 1/4x1	32x25	50	650	52.00
	1 1/2x3/4	40x20	40	480	81.00
	1 1/2x1	40x25	35	420	85.00
	1 1/2x1 1/4	40x32	30	360	75.00
	2x3/4	50x20	20	220	180.00
	2x1	50x25	20	220	165.00
	2x1 1/4	50x32	20	200	170.00
	2x1 1/2	50x40	15	180	175.00


### REDUCING BUSH

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	1x3/4	25x20	100	2000	14.75
	1 1/4x3/4	32x20	75	1200	24.50
	1 1/4x1	32x25	75	1200	20.00
	1 1/2x3/4	40x20	60	720	39.00
	1 1/2x1	40x25	60	720	38.50
	1 1/2x1 1/4	40x32	60	720	26.45
	2x3/4	50x20	35	420	78.35
	2x1	50x25	35	420	78.80
	2x1 1/4	50x32	35	420	81.90
	2x1 1/2	50x40	35	420	69.90


### REDUCING TEE

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	1x3/4	25x20	30	360	48.00
	1 1/4x3/4	32x20	25	300	100.70
	1 1/4x1	32x25	25	300	94.65
	1 1/2x3/4	40x20	20	300	151.50
	1 1/2x1	40x25	20	300	153.50
	1 1/2x1 1/4	40x32	20	300	150.65
	2x3/4	50x20	15	240	304.90
	2x1	50x25	15	240	291.70
	2x1 1/4	50x32	15	240	252.80
	2x1 1/2	50x40	15	240	257.75


### REDUCING ELBOW

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	1x3/4	25x20	30	360	42
	1 1/4x3/4	32x20	25	300	77
	1 1/4x1	32x25	25	300	70
	1 1/2x3/4	40x20	20	300	110
	1 1/2x1	40x25	20	300	115
	1 1/2x1 1/4	40x32	20	300	110
	2x3/4	50x20	15	240	230
	2x1	50x25	15	240	220
	2x1 1/4	50x32	15	240	185
	2x1 1/2	50x40	15	240	192


### BALL VALVE

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	3/4	20	12		170.00
	1	25	9		285.00
	1 1/4	32	6		520.00
	1 1/2	40	3		790.00
	2	50	2		1385.00

### LONG PLUG


	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	1/2	15	100	2000	7.00

### STEP OVER BEND


	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	3/4	20	20	220	100.00
	1	25	20	220	140.00

## BRASS INSERT


### BRASS FEMALE THREADED ELBOW

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	3/4	20	50	750	75.00
	1	25	30	450	250.00
	3/4x1/2	20x15	50	750	58.70
	3/4x1/2(H)	20x15	50	750	70.00
	1x1/2	25x15	30	450	98.00
	1x3/4	25x20	30	390	125.00


### BRASS FEMALE THREADED TEE

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	3/4	20	50	600	110.00
	1	25	25	350	200.00
	3/4x1/2	20x15	50	650	70.00
	3/4x1/2(H)	20x15	50	650	80.00
	1x1/2	25x15	30	360	105.00
	1x3/4	25x20	20	300	135.00


### BRASS MALE THREADED ADAPTOR

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	3/4	20	50	800	165.00
	1	25	30	450	220.00
	1 1/4	32	20	220	475.00
	1 1/2	40	15	180	595.00
	2	50	10	120	1150.00
	3/4x1/2	20x15	50	800	88.00
	3/4x1/2(H)	20x15	50	800	98.00
	1x1/2	25x15	40	480	118.00
	1x3/4	25x20	30	360	187.00


### BRASS FEMALE THREADED ADAPTOR

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	3/4	20	50	1100	90.00
	1	25	25	400	150.00
	1 1/4	32	20	220	480.00
	1 1/2	40	15	180	550.00
	2	50	10	120	1030.00
	3/4x1/2	20x15	50	1100	58.70
	3/4x1/2(H)	20x15	50	1100	70.00
	1x1/2	25x15	50	600	85.00
	1x3/4	25x20	40	480	115.00


### MALE THREADED ADAPTOR HEXA TYPE

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	3/4x1/2	20x15	50	800	115.00
	3/4x1/2(H)	20x15	50	800	152.00


### FEMALE THREADED ADAPTOR HEXA TYPE

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	3/4x1/2	20x15	50	1100	120.00
	3/4x1/2(H)	20x15	50	1100	155.00

### C-PVC SOLVENT CEMENT

	QUANTITY	PACKAGING PER BOX	MASTER PACKAGING	PRICE PER PC
	50 ML	50	400	105.00
	125 ML	24	288	200.00
	250 ML	16	128	350.00
	500 ML	12	48	600.00
	1000 ML	6	24	1050.00

### NAIL CLAMP

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	3/4	20	100	2000	5.75
	1	25	100	1800	8.50
	1 1/4	32	100	1600	12.75
	1 1/2	40	100	1400	14.50
	2	50	30	1020	30.00

## uPVC (Unplasticized Poly Vinly Chloride)

Our UPVC Pipe and Fitting are made as per ASTM (American Society for Testing of Materials) standards.

- The Pipes are made as per ASTM D-1785 and fittings are made as per as ASTM D 2467.
- The Pipes are supplied plain in 3 meters and 6 meters length, in SCH 40 and SCH 80 respectively.
- The complete fittings are available in SCH 80.
- The Pipes and fittings are available in 15mm to 50mm (1/2" to 2").

### Application:

This System is designed for normal water application and it is an ideal solution for portable water distribution, plumbing and water supply in homes, apartments hotels, hospitals, swimming pools and industrial buildings.

### Features:

- Excellent resistance to corrosion and chemical attacks.
- Lightweight.
- Maintenance free & easy to install.
- Simple and leak proof joint.
- Better insulation properties.
- Designed to last for ages.
- Most cost effective.
- Low thermal conductivity.
- UV resistant.
- Service temperature up to 60°C.

### Colour:

- White



## U-PVC PLUMBING PIPES & FITTINGS (USE FOR COLD WATER)

### U-PVC PLUMBING PIPES

#### uPVC Pipes SCH-40 as per ASTM D-1785

	SIZE		PACKAGING		PRICE PER MTR.
	INCH	MM	3MTR	6MTR	
	1/2	15	50	30	43.50
	3/4	20	40	25	56.50
	1	25	30	20	82.05
	1 1/4	32	20	15	119.00
	1 1/2	40	15	10	145.10
	2	50	10	10	184.70


#### uPVC Pipes SCH-80 as per ASTM D-1785

	SIZE		PACKAGING		PRICE PER MTR.
	INCH	MM	3MTR	6MTR	
	1/2	15	50	30	52.50
	3/4	20	40	25	73.80
	1	25	30	20	102.50
	1 1/4	32	20	15	153.50
	1 1/2	40	15	10	185.50
	2	50	10	10	246.50

### U-PVC PLUMBING FITTINGS

#### uPVC Fitting in SCH 80 as per ASTM D-2467


##### 90° ELBOW

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	1/2	15	50	1500	9.30
	3/4	20	40	960	12.25
	1	25	30	600	19.25
	1 1/4	32	15	360	43.50
	1 1/2	40	12	216	51.90
	2	50	6	144	76.25

##### COUPLER

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	1/2	15	80	1600	6.10
	3/4	20	60	900	9.25
	1	25	40	480	14.25
	1 1/4	32	25	300	25.00
	1 1/2	40	15	150	33.00
	2	50	10	100	46.00


##### TEE

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	1/2	15	40	960	11.90
	3/4	20	30	720	16.75
	1	25	20	360	27.90
	1 1/4	32	12	216	51.60
	1 1/2	40	6	162	69.00
	2	50	5	90	100.00


##### UNION

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	1/2	15	30	1008	25.00
	3/4	20	25	720	38.00
	1	25	20	450	51.25
	1 1/4	32	15	270	78.00
	1 1/2	40	10	180	114.00
	2	50	6	126	178.25

#### MALE THREADED ADAPTOR (PLASTIC)

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	1/2	15	100	4752	4.85
	3/4	20	80	1920	7.25
	1	25	60	1080	12.30
	1 1/4	32	40	960	21.90
	1 1/2	40	30	720	29.30
	2	50	12	360	42.90

#### FEMALE THREADED ADAPTOR (PLASTIC)

	SIZE		PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	1/2	15	100	2400	6.15
	3/4	20	50	1500	9.10
	1	25	50	900	15.10
	1 1/4	32	30	540	25.70
	1 1/2	40	20	360	34.00
	2	50	12	360	48.75



## U-PVC PLUMBING PIPES & FITTINGS (USE FOR COLD WATER)

### THREADED ELBOW



SIZE INCH	MM	PACKAGING IN BAG	MASTER PACKAGING	PRICE PER PC
1/2	15	50	1500	13.00

### LONG PLUG



SIZE INCH	MM	PACKAGING IN BAG	MASTER PACKAGING	PRICE PER PC
1/2	15	100	4200	7.00

### TANK NIPPLE



SIZE INCH	MM	PACKAGING IN BAG	MASTER PACKAGING	PRICE PER PC
1/2	15	30	1440	19.75
3/4	20	20	960	25.50
1	25	15	540	35.50

### SOCKET TANK NIPPLE



SIZE INCH	MM	PACKAGING IN BAG	MASTER PACKAGING	PRICE PER PC
1/2	15	45	1890	19.25
3/4	20	25	1050	25.00
1	25	30	720	35.25

### STEP OVER BAND



SIZE INCH	MM	PACKAGING IN BAG	MASTER PACKAGING	PRICE PER PC
1/2	15	25	750	45.50
3/4	20	20	420	59.75
1	25	10	240	86.50
1 1/4	32	10	120	117.50
1 1/2	40	8	96	158.50
2	50	5	60	207.00

### LONG BAND



SIZE INCH	MM	PACKAGING IN BAG	MASTER PACKAGING	PRICE PER PC
1/2	15	25	550	30.00
3/4	20	20	360	42.00
1	25	10	200	65.25
1 1/4	32	10	120	78.50
1 1/2	40	8	96	84.25
2	50	5	60	119.00

### BALL VALVE



SIZE INCH	MM	PACKAGING IN BAG	MASTER PACKAGING	PRICE PER PC
1/2	15	12		67.00
3/4	20	9		87.50
1	25	6		110.00
1 1/4	32	3		194.50
1 1/2	40	2		228.50
2	50	1		375.75

### BALL VALVE LONG HANDLE



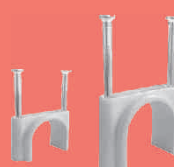
SIZE INCH	MM	PACKAGING IN BAG	MASTER PACKAGING	PRICE PER PC
1/2	15	12		68.00
3/4	20	9		88.00
1	25	6		110.00
1 1/4	32	3		196.00
1 1/2	40	2		229.00
2	50	1		376.00

### U-PVC SOLVENT CEMENT



QUANTITY	PACKAGING PER BOX	MASTER PACKAGING	PRICE PER PC
50 ML	50	400	90.00
125 ML	24	288	130.00
250 ML	16	128	235.00
500 ML	12	48	430.00
1000 ML	6	24	.....

### NAIL CLAMP



SIZE INCH	MM	PACKAGING PER PACKET	MASTER PACKAGING	PRICE PER PC
1/2	15	100	2000	4.50
3/4	20	100	1800	7.25
1	25	100	1600	10.25
1 1/4	32	100	1400	12.00
1 1/2	40	100	1200	14.00
2	50	30	1020	20.00

## U-PVC PLUMBING PIPES & FITTINGS (USE FOR COLD WATER)

### BRASS ELBOW



SIZE INCH	MM	PACKAGING IN BAG	MASTER PACKAGING	PRICE PER PC
1/2	15	50	750	43.50
3/4	20	30	450	74.50
1	25	20	300	117.00
3/4x1/2	20x15	50	750	51.00
1x1/2	25x15	30	450	60.50
1x3/4	25x20	30	450	83.00

### BRASS TEE



SIZE INCH	MM	PACKAGING IN BAG	MASTER PACKAGING	PRICE PER PC
1/2	15	50	700	50.25
3/4	20	30	450	85.00
1	25	25	300	135.00
3/4x1/2	20x15	50	700	57.00
1x1/2	25x15	25	350	62.50
1x3/4	25x20	25	350	91.50

### BRASS MTA



SIZE INCH	MM	PACKAGING IN BAG	MASTER PACKAGING	PRICE PER PC
1/2	15	50	800	60.00
3/4	20	30	660	94.50
1	20	20	400	140.50
1 1/4	32	10	200	365.50
1 1/2	40	10	200	445.00
3/4x1/2	20x15	50	800	75.00
1x1/2	25x15	30	450	86.75
1x3/4	25x20	30	450	98.25

### BRASS FTA




SIZE INCH	MM	PACKAGING IN BAG	MASTER PACKAGING	PRICE PER PC
1/2	15	50	1100	41.25
3/4	20	30	450	68.25
1	20	20	400	105.00
1 1/4	32	10	220	237.50
1 1/2	40	10	200	325.00
3/4x1/2	20x15	50	1100	45.25
1x1/2	25x15	30	660	54.50
1x3/4	25x20	30	600	65.00






## U-PVC PLUMBING PIPES & FITTINGS (USE FOR COLD WATER)


### END CAP

	SIZE		PACKAGING IN PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	1/2	15	100	3600	4.35
	3/4	20	100	2400	6.75
	1	25	50	1500	10.25
	1 1/4	32	40	960	18.30
	1 1/2	40	30	540	24.75
	2	50	20	360	38.50

### REDUCER ELBOW

	SIZE		PACKAGING IN BAG	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	3/4x1/2	20x15	50	1200	14.00
	1x1/2	25x15	30	750	20.50
	1x3/4	25x20	30	750	22.50


### REDUCER TEE

	SIZE		PACKAGING IN PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	3/4x1/2	20x15	30	720	18.00
	1x1/2	25x20	25	450	26.25
	1x3/4	25x20	20	480	27.50
	1 1/4x1/2	32x15	12	216	73.00
	1 1/4x3/4	32x20	12	216	73.75
	1 1/4x1	32x25	12	216	61.50
	1 1/2x1/2	40x15	10	180	70.50
	1 1/2x3/4	40x20	10	180	62.00
	1 1/2x1	40x25	10	180	67.25
	1 1/2x1 1/4	40x32	10	180	76.50
	2x1/2	50x15	5	105	107.50
	2x3/4	50x20	5	105	96.50
	2x1	50x25	5	105	101.00
	2x1 1/4	50x32	5	105	106.00
	2x1 1/2	50x40	5	105	113.50


### REDUCER BUSH

	SIZE		PACKAGING IN PACKET	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	3/4x1/2	20x15	50	3600	4.00
	1x1/2	25x15	50	2100	9.50
	1x3/4	25x20	50	2100	7.25
	1 1/4x1/2	32x15	30	1440	18.50
	1 1/4x3/4	32x20	30	1440	18.50
	1 1/4x1	32x25	30	1440	14.50
	1 1/2x1/2	40x15	20	960	22.25
	1 1/2x3/4	40x20	20	960	23.75
	1 1/2x1	40x25	20	960	24.00
	1 1/2x1 1/4	40x32	25	900	13.50
	2x1/2	50x15			
	2x3/4	50x20			
	2x1	50x25			
	2x1 1/4	50x32			
	2x1 1/2	50x40			

### REDUCER COUPLER

	SIZE		PACKAGING IN BAG	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	3/4x1/2	20x25	50	1500	9.25
	1x1/2	25x15	50	1200	13.25
	1x3/4	25x20	25	900	13.75
	1 1/4x1	32x25	20	600	23.75
	1 1/2x1	40x25	20	480	29.50
	1 1/2x1 1/4	40x32	20	360	32.50
	2x1	50x25	20	360	40.00
	2x1 1/2	50x40	15	360	46.00

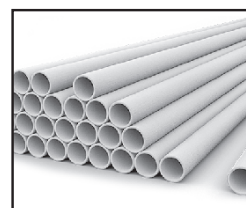
### 45° ELBOW

	SIZE		PACKAGING IN BAG	MASTER PACKAGING	PRICE PER PC
	INCH	MM			
	1/2	15	50	2100	11.00
	3/4	20	50	1200	16.25
	1	25	35	630	24.50

## U-PVC RIGID PIPES



SIZE		PRICE PER PEICE			
INCH	MM	PIPE		SOCKET	
		4 Kg. Pressure	6 Kg. Pressure	4 Kg. Pressure	6 Kg. Pressure
1 1/4	40		290		9.75
1 1/2	50		450		8.50
2	63	500	700	12.00	16.80
2 1/2	75	700	975	18.50	40.80
3	90	990	1350	33.60	46.60
4	110	1350	1980	52.80	72.00
4 1/2	125	1800	2520	76.80	110.00
5	140	2250	3060	108.00	157.25
6	160	3060	3960	153.60	218.50
7	180	3690	4860	221.00	317.00
8	200	4500	6660	278.50	410.00
9	225	6050	8750	432.00	625.00



## PVC SOLVENT CEMENT



QUANTITY	PACKAGING PER BOX	MASTER PACKAGING	PRICE PER PC
50 ML	50	400	75.00
100 ML	24	288	95.00
250 ML	16	128	215.00
500 ML	12	48	340.00
1000 ML	6	24	625.00

Distributor / Dealer :

- Supplied in protective cartoons & standard packing.
- Prices are subject to change without prior notice.
- All applicable taxes & levies will be charged extra.
- Claims of any damages, shortages shall be filed by purchaser with the transporter.
- Any dispute is subject to Ghaziabad Jurisdiction only.

**NEHA TRADING CO.**

Ahmedabad / Sahibabad

Email : [nehatradingcompany2017@gmail.com](mailto:nehatradingcompany2017@gmail.com)

Customer Care No.: 0120-4139783



## Joining Instructions

When it comes to uPVC/CPVT and Pressure Pipes, the cold welding process is the ideal choice.



### Cutting The uPVC/cPVC Pipe:

Cut the Pipe with instruments like the hand saw with a suitable guide or by a Pipe cutter.



### Preparing The Joint:

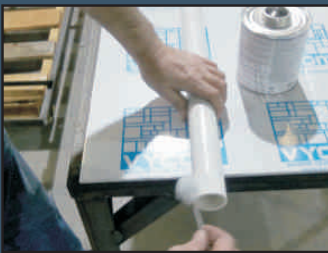
At 10°-15°, chamfer or de-burr the pipe. With a knife, abrasive paper or file remove the burrs from the inside and outside surfaces of the pipe.

### Test The dry fit of the joint:

In order to insure there is no leaking, test the dry fit by inserting the pipe into the fitting and check the interference. It should occur at about 1/3rd to 2/3rd of the socket depth.

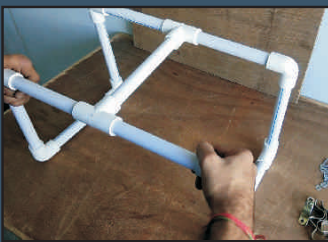
### Cleaning:

Finally, use a clean dry rag to remove the dirt, moisture or grease from the pipe end and fitting sockets.



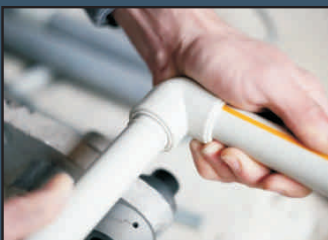
### Solvent Cement Application:

Now apply the cement to the inside of socket and outside of pipe end. The application should be light and uniform. Application should be quick so that it doesn't dry but also ensure that all the joining surface areas of the pipe and fitting are completely covered by the cement. Excessive application of cement in the bell socket must be avoided.



### Assembly of the joint:

While the cement is still fluid or wet, bottom the male end of the pipe forcefully in the socket. This must be done immediately after the application of the last coat of cement evenly, turn the pipe or fitting to 1/4th (but not after the pipe is bottomed). Remove the excess cement at the end of the fitting socket.



### Let the cement cure:

It is advisable to not disturb the joint immediately after cementing. The recommended curing time is 12 hours minimum and during that time, do not pressurize the system. The cure time depends on the weather conditions too, so decide as per your discretion.

## Applications



## WARRANTY

Applicable only if I.D. Pipes, Fittings & PVC Solvent Cement is used.